

WPWCO Winch post and cap for SUT-200-S, SUT-250-S AND SUT-350-S



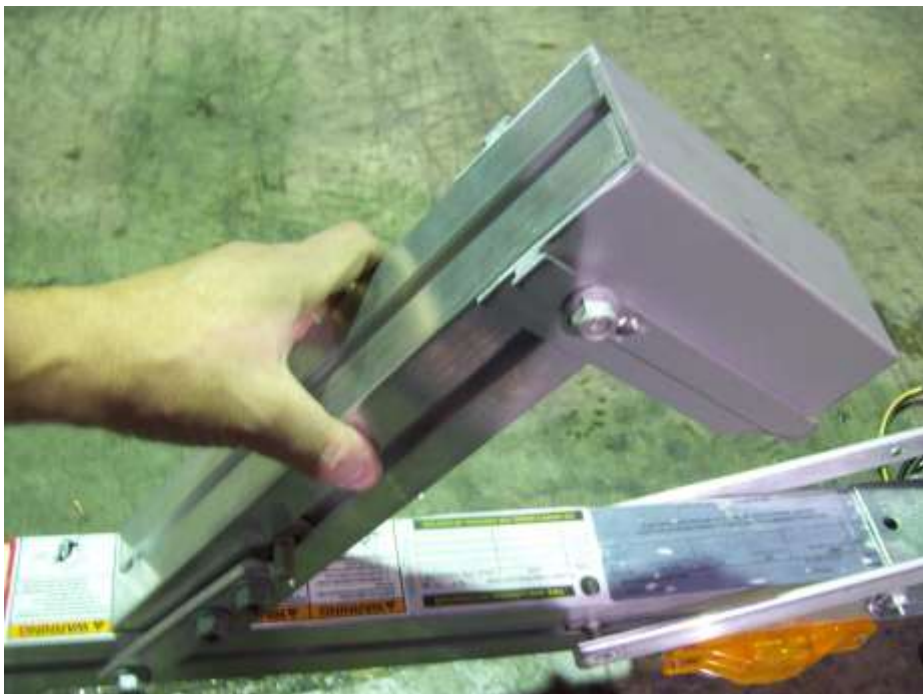
Winch post with mounting hardware.



Loosen the nuts and remove the lifting handles from the trailer.



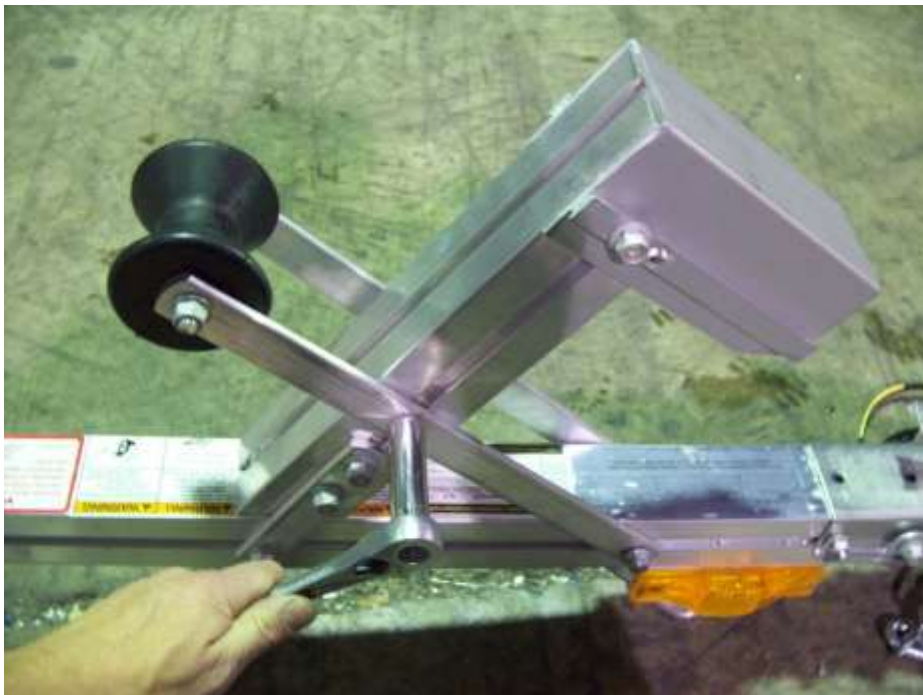
Remove one nut from the bottom of the bow stop bracket to accommodate the winch post.



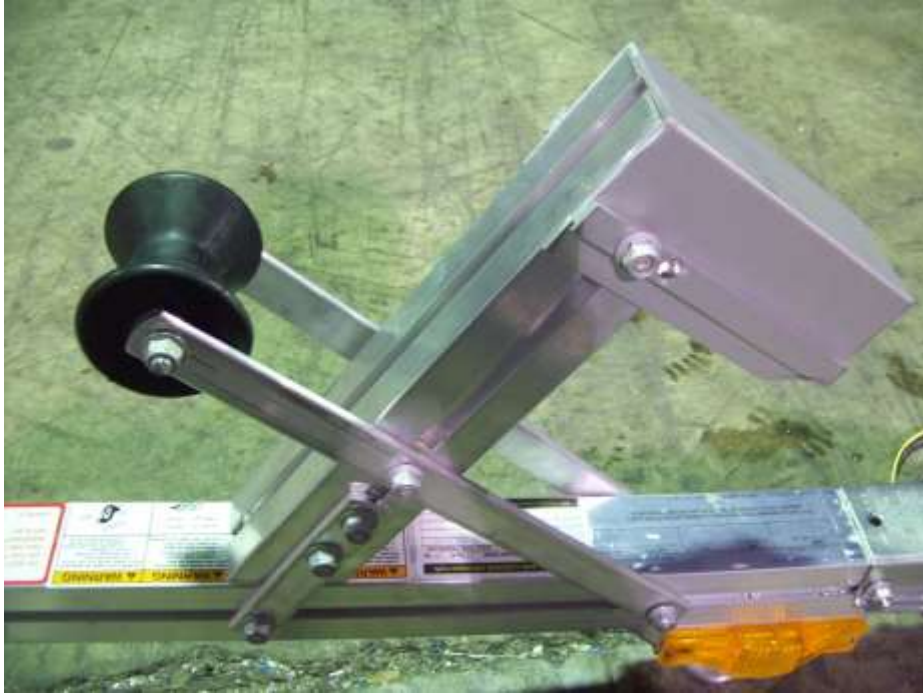
Install the side braces of the winch post onto the T-bolts that were used on the lifting handles and reuse the nuts.



Install the bow stop brackets on T-bolt located on the winch post then reuse the nuts from the lifting handles.



Once the post is in position tighten all the nuts.

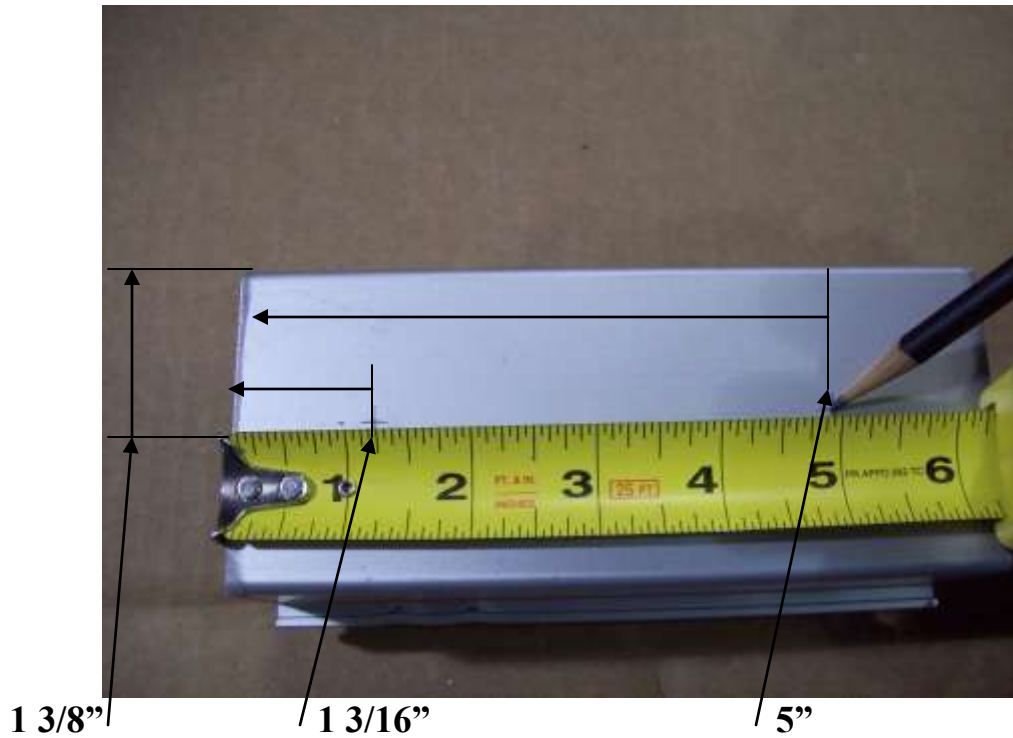


Finished winch post.

Installing a 4-201 winch on the cap



Loosen nuts and remove cap from the post.



Measure out $1 \frac{3}{16}$ " and 5" from the end of the cap and make a pencil mark for drilling. Also draw a center line at $1 \frac{3}{8}$ " from the side of the cap as shown.



Then drill two holes in the cap as shown.



Locate two bolts and flat washer to mount the winch.



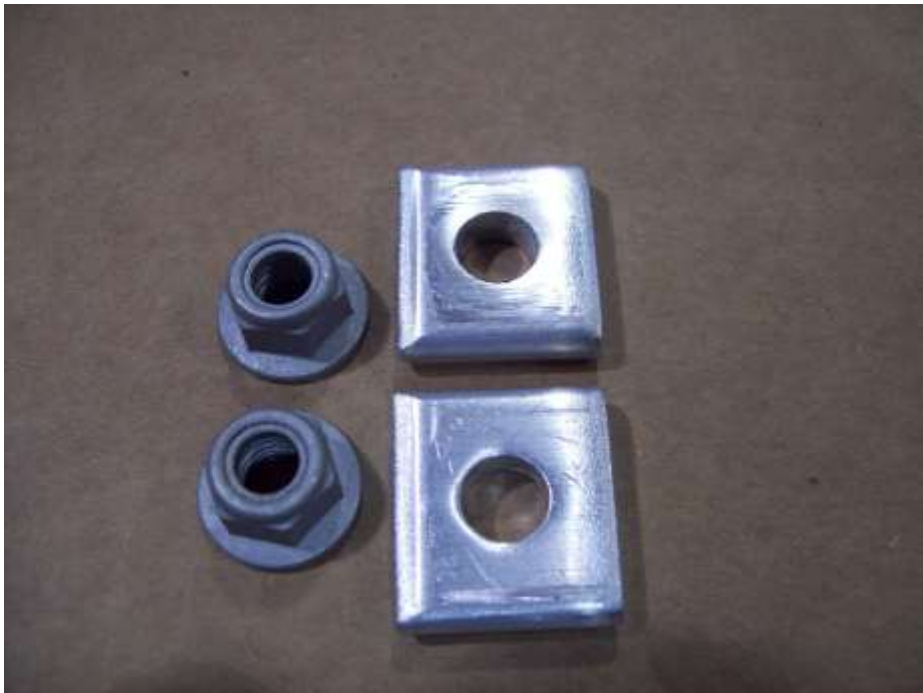
Bolt with washer

Bolt

Install bolt with washer in slotted hole and the remaining bolt in the front hole as shown.



Line up the bolts with the holes on the cap.



Locate the two nuts and spacers from the hardware kit.



Turn winch on it side and install the spacers and nuts as shown.



Once winch is in position tighten nuts.



Reinstall cap on post as shown. Once in place tighten nuts back up.



Locate the crank handle and nut for the winch.



Place handle on the shaft of the winch then install the nut.



Tighten nut.



Winch installation is finished at this point.