

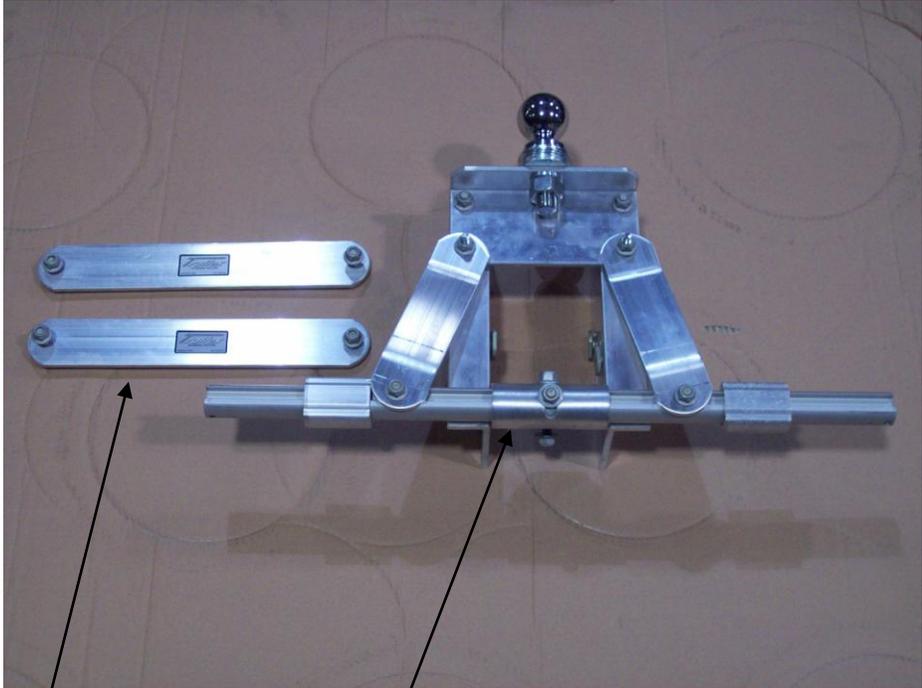
# SUT-HDKD

## **UNPACK AND IDENTIFY THE FOLLOWING PARTS.**

**Failure to follow the assembly instructions could result in serious injury or death.**

**Incorrect assembly or modifications to your dolly will void any specific or implied warranty.**

**For questions or assistance assembling your trailer call 800-282-5042.**



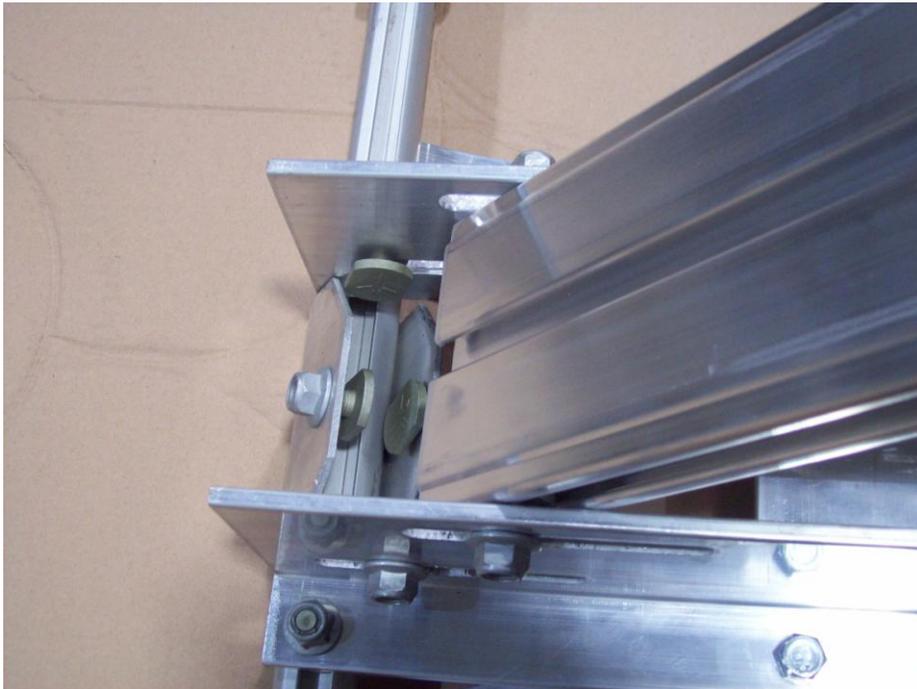
2) Side tongue struts      Axle assembly with hitch ball



Tongue      Skid      Hardware and drawing      Handle



Tires with bushings

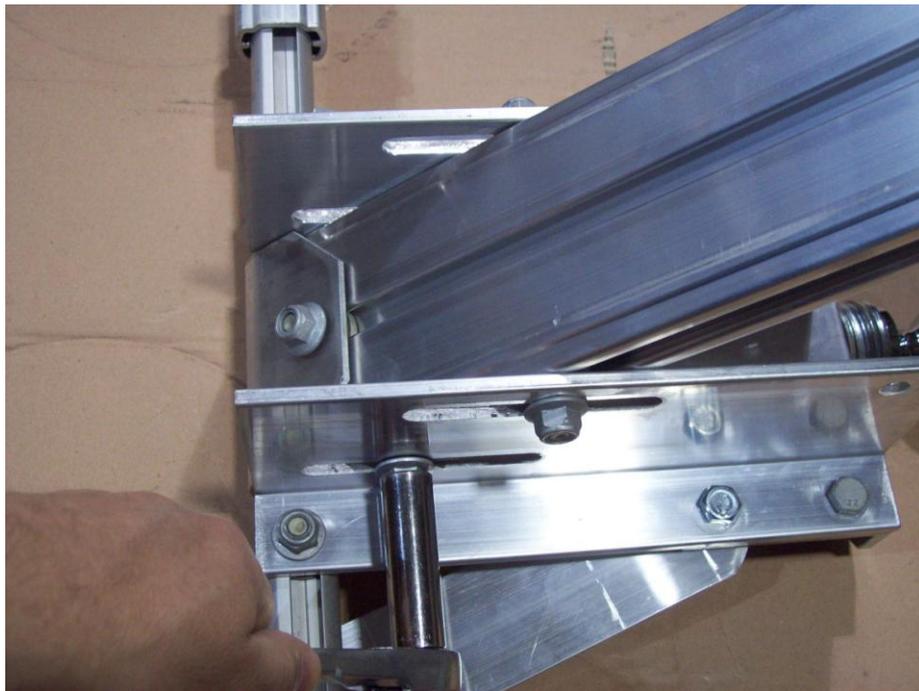


Align the T-bolts on the assembly with the tongue section. Slowly side the tongue over the T-bolts as shown.

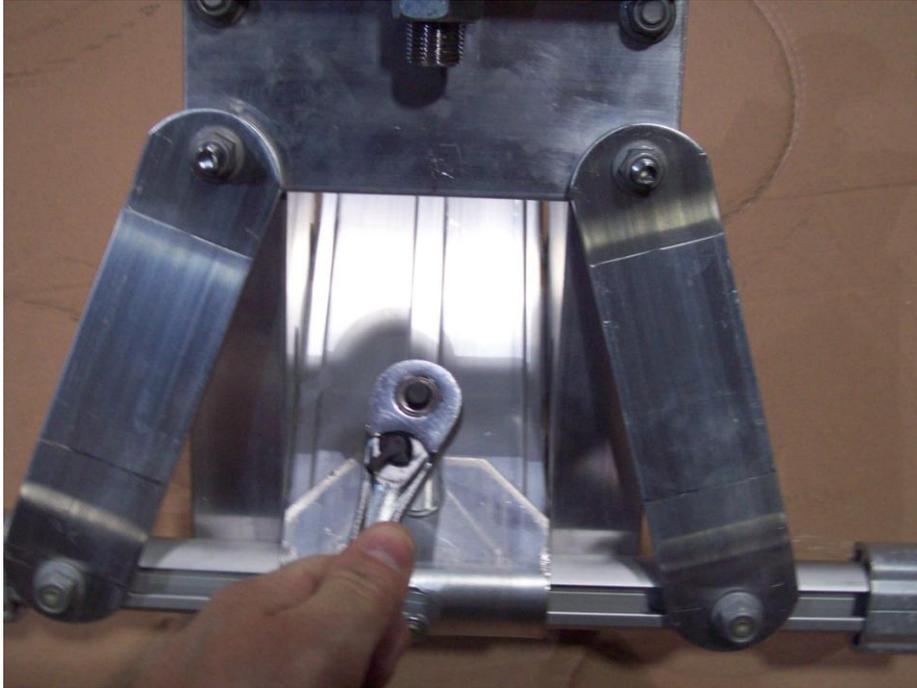


U-plate

The tongue section will also slide into the U-plate on the axle.



Once in position tighten the nuts on both sides and the U plate.



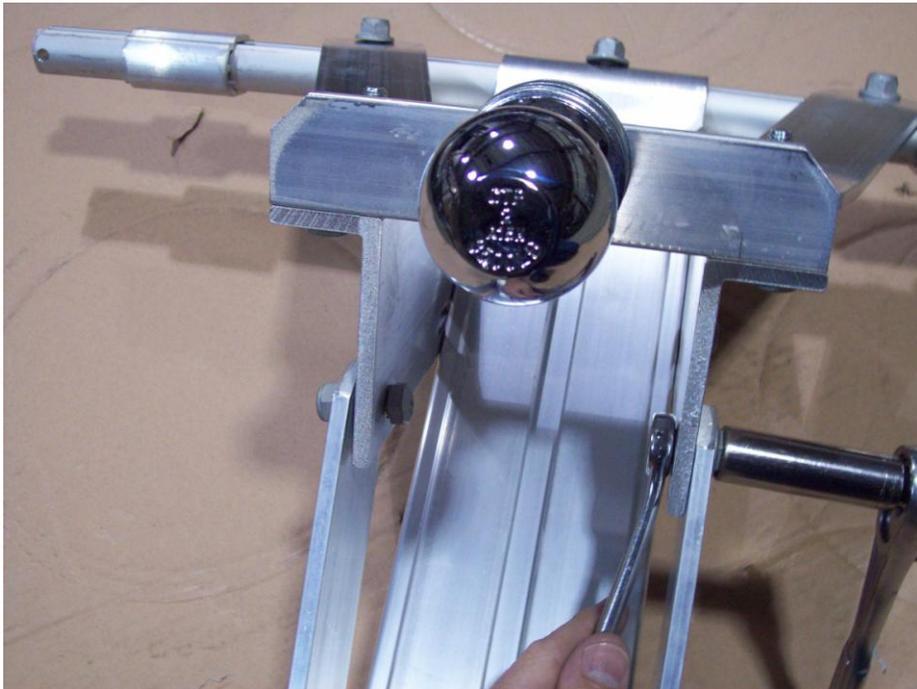
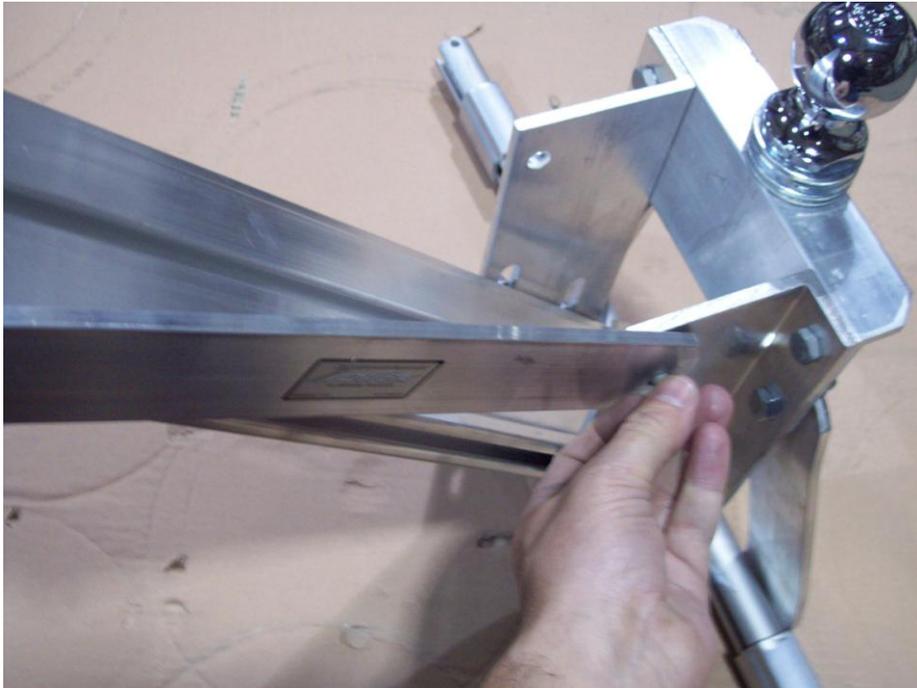
Also, be sure to tighten the nut on the front side of the U-plate.



T-bolt

1" bolt

Install the tongue strut with the T-bolt at the one end into the tongue as shown. The 1" bolt at the other end will attach to the angle brackets at the front of the dolly.



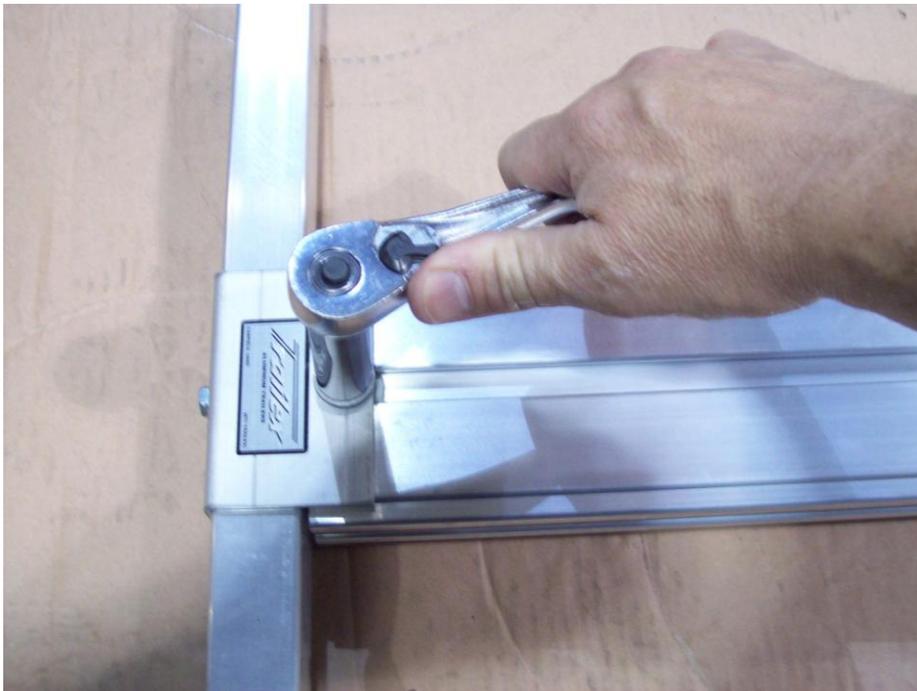
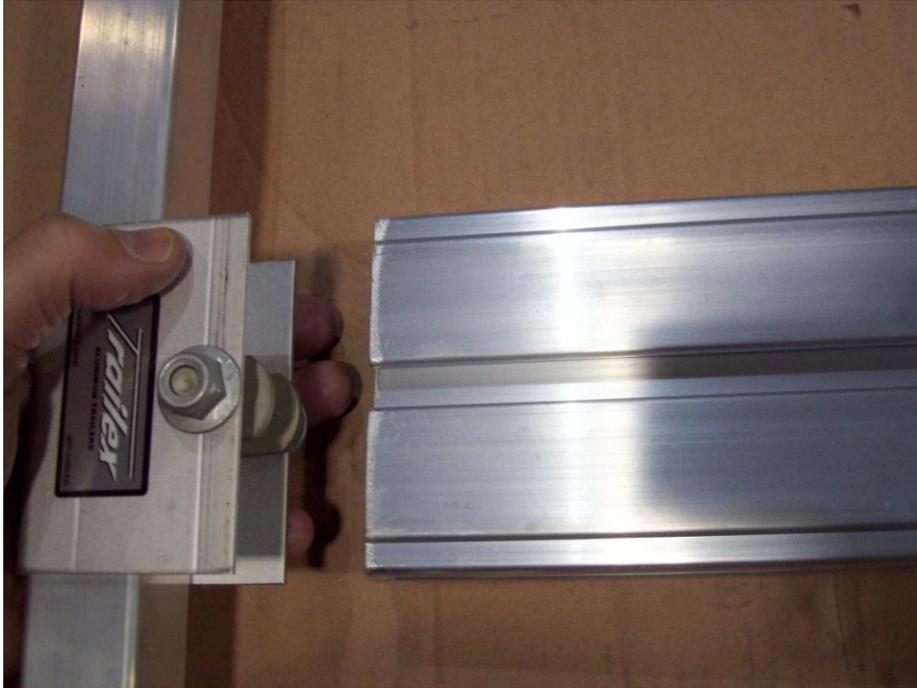
Install the tongue strut on assembly as shown then repeat for the other side. When finished go back and tighten nuts.



Insert the skid on the underside of the tongue as shown.



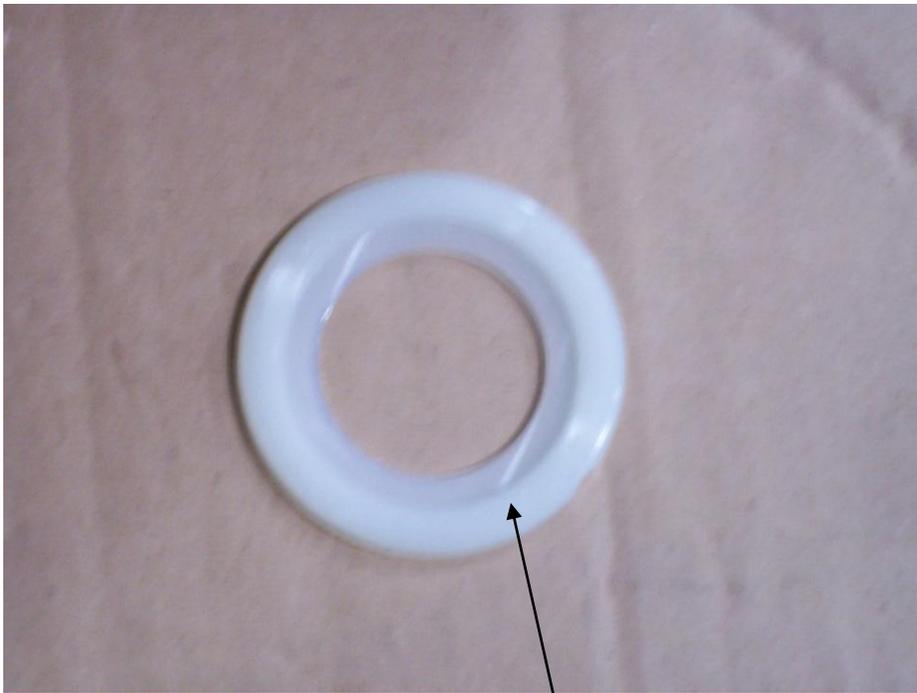
Position the back of the skid with the tongue struts as shown.



Install handle into tongue section then tighten nuts.



Slip black rubber caps over each end of the handle.



Grooved side

Install flat side of bushing against the axle sleeve. The grooved side of the bushing will face outward.



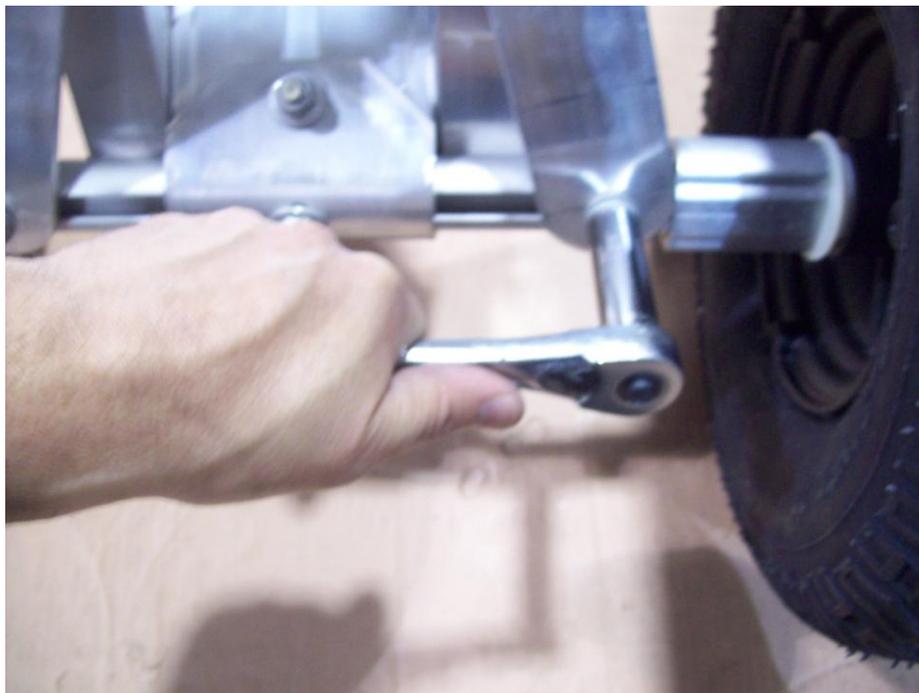
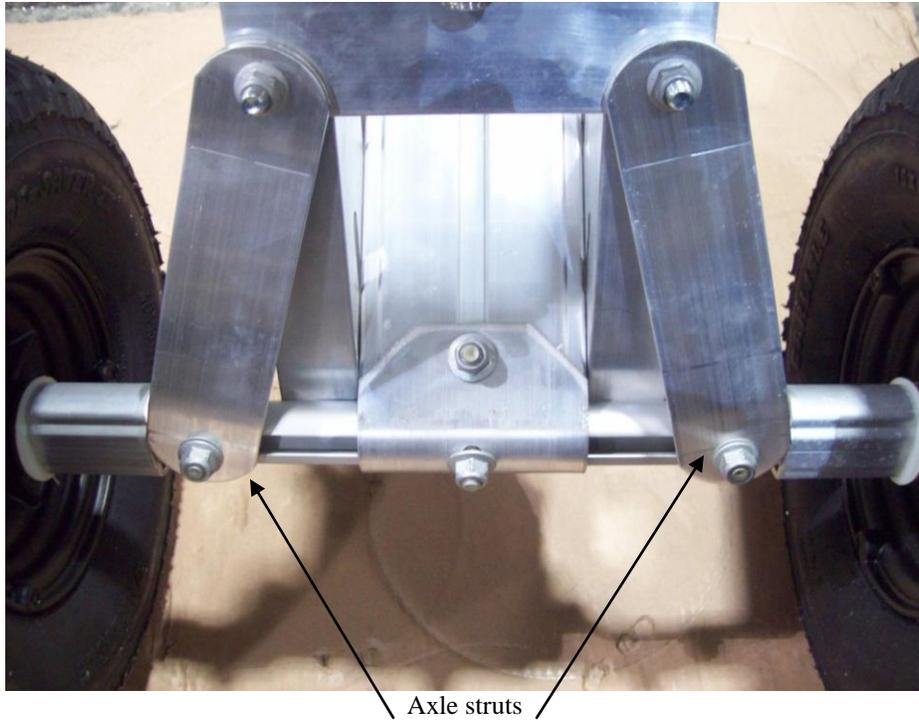
Install the tire on axle then insert the grooved side of bushing facing inward.



Insert cotter pin through hole on the axle.



Bend the ends of the cotter pin up with a pair of pliers as shown. Then repeat this process for the other side.



Slide axle struts towards the tires to take up any slack in the assembly then tighten nuts.



KJM 5/5/11

Finished dolly