

SUT-4BR

UNPACK AND IDENTIFY THE FOLLOWING PARTS.

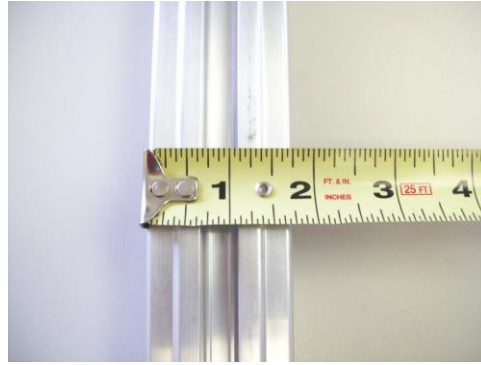
Failure to follow the assembly instructions could result in serious injury.

Incorrect assembly or modifications to your rack will void any specific or implied warranty.

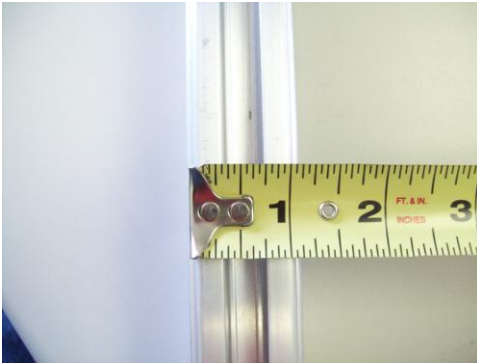
For questions or assistance assembling your dolly call 800-282-5042



**12 cross bars at 72 inches.
4 uprights at 84 inches.**



1 3/4 inch “wide” side.



1 1/4 inch “narrow” side.



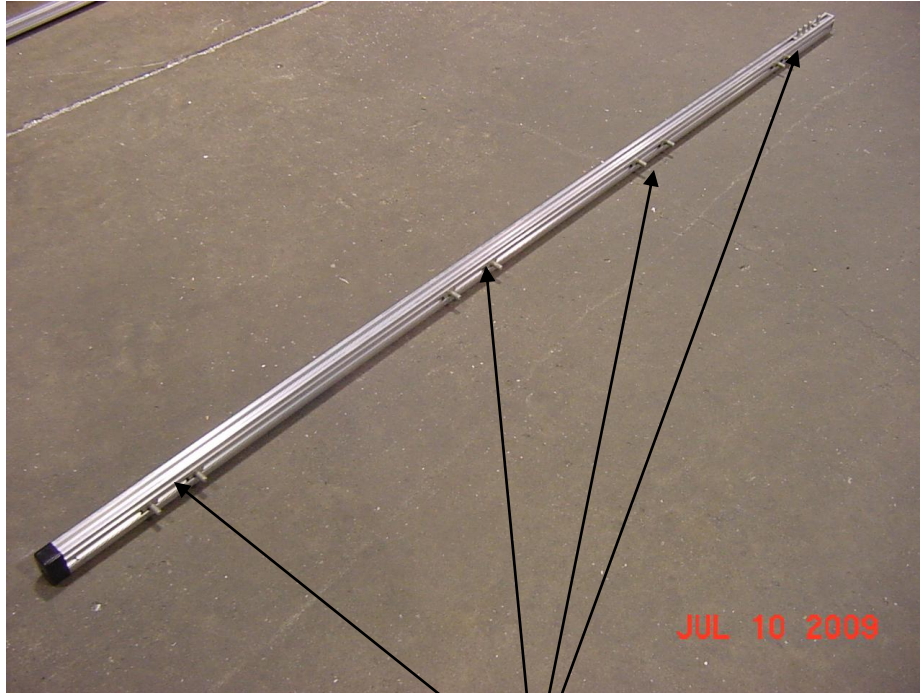
T-bolt and lock nut – 96 pieces each.



**3 inch angle – 48 pieces. One leg is
slightly longer than the other.**



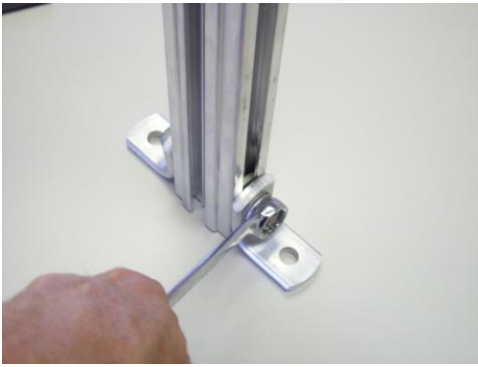
Vinyl cap and aluminum foot – 4 each.



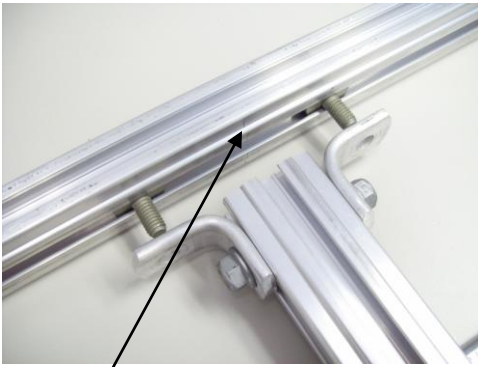
Lay out the four 84 inch uprights and install 8 T-bolts in the wide side and 4 T-bolts in the narrow side of each. (Pencil marks.)



Install a vinyl cap and aluminum foot on each end.



Install the shorter leg of the 3 inch angles to the ends of the 12 cross bars.



(Pencil marks.) Install 4 cross bars to the T-bolts in the wide sides of the uprights. Align the center of the cross bars with the pencil marks on the uprights.



Install the 4 cross bars that hold the two rack sections together on the “narrow” side of the uprights at the pencil marks.

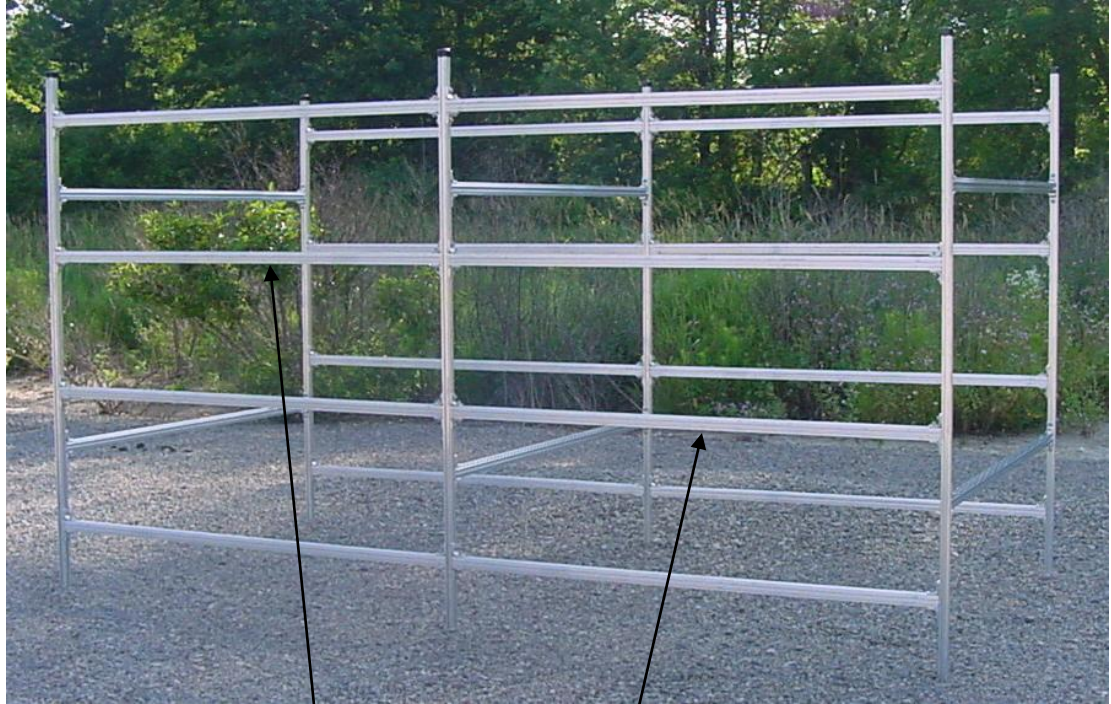


Finished rack



3 Boat rack shown.

SUT-4BRE



SUT-4BR shown with SUT-4BRE attached.