

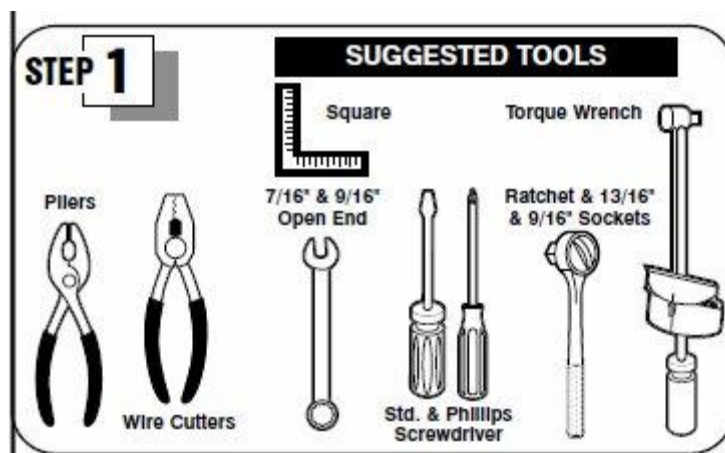
# SUT-300U

## UNPACK AND IDENTIFY THE FOLLOWING PARTS.

Failure to follow the assembly instructions could result in serious injury or death.

Incorrect assembly or modifications to your dolly will void any specific or implied warranty.

For questions or assistance assembling your trailer call 800-282-5042.





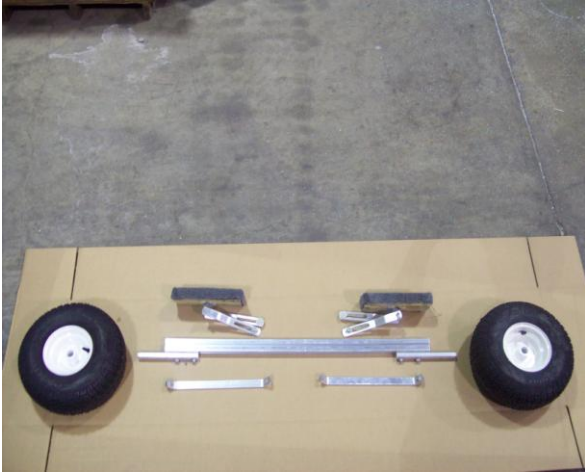
**TONGUE WITH PADS**



**HANDLE ASSEMBLY**



**HARDWARE BAG**



**AXLE AND PAD ASSEMBLY W/ WHEELS**



Install the center pads onto the T-bolts located on the bottom tongue section – final location is adjustable.



Install the black knobs found in the hardware bag.

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Install the handle into the rear of the tongue and tighten the nuts in the top and bottom brackets.



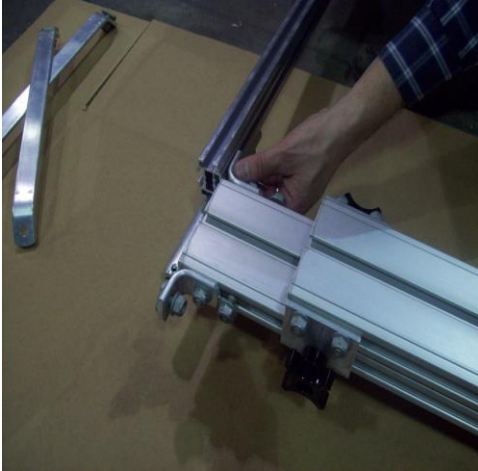
Install the bow stop into the handle. The final location is adjustable.



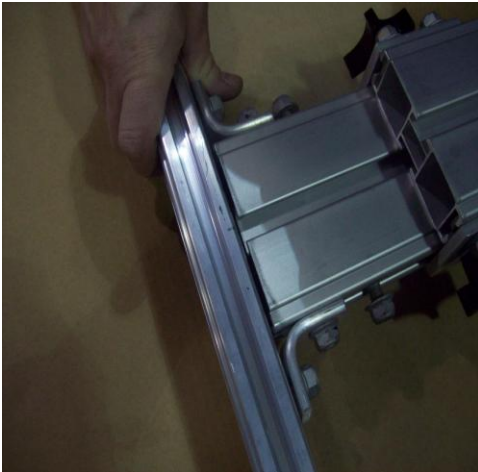
Install the handle and tighten the nuts on the top and bottom of the bracket. Install the black end caps found in the hardware kit.



Completed handle and pad assemblies.



Slide the axles with the spindles facing downward into brackets at the end of the tongue.



Center the axle using the pencil mark.



Install the tie rods as shown.



Install the pads to the axle.



Tighten the pivot bolts. The height and angle adjustments will be determined by the shape of the hull.



in the hardware kit.

Locate the retaining washers and cotter pins



Install a washer on the spindle followed by the wheel assembly with the valve stem facing out.



Install a second retaining washer and cotter. Bend the legs of the cotter pin outward so it can't come out of the spindle.





Finished dolly.